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Radar Instruction Manual

Since 1958 the Maritime Administration has continuously conducted instructions in use of collision avoidance radar for qualified U.S. seafaring personnel and representatives of interested Federal and State Agencies. Beginning in 1963, to facilitate the expansion of training capabilities and at the same time to provide the most modern techniques in training methods, radar simulators were installed in Maritime Administration's three region schools. It soon became apparent that to properly instruct the trainees, even with the advanced equipment, a standardize up-to-date instruction manual was needed. The first manual was later revised to serve both as a classroom textbook and as an onboard reference handbook. This newly updated manual, the fourth revision, in keeping with Maritime Administration policy, has been restructured to include improved and more effective methods of plotting techniques for use in Ocean, Great Lakes, Coastwise and Inland Waters navigation. Robert J. Blackwell Assistant Secretary for Maritime Affairs

The Complete Serger Handbook

Sterling Publishing Company, Inc. "There's nothing better than an author who's made all the mistakes herself, has taught hundreds of others, and writes with humor. Chris James fills the bill. This beautiful book talks about knits, rolled hems, and flatlocking. At the end is a trouble-shooting guide....The close-up color photos make her text even more understandable....highly recommended."—The Creative Machine. "The most comprehensive reference on serging to date."—Craft & Needlework Age.

The Overlocker Technique Manual

The Complete Guide to Serging and Decorative Stitching

An all-level skill book to make sure you get the most out of your serging machine. Photographs and step-by-step instructions take you through the essential techniques, showing you how to set up your machine, how to adjust settings to get best results on a range of different fabrics, and how to edge your fabrics with perfect results.

Thanksgiving

A Time to Remember

A beautiful book that not only helps families develop traditions based on the significance of Thanksgiving, but also builds a foundation of gratefulness in their lives.

Manufacturing Facilities Design and Material Handling

Pearson Educación This project-oriented facilities design and material handling reference explores the techniques and procedures for developing an efficient facility layout, and introduces some of the state-of-the-art tools involved, such as computer simulation. A "how-to," systematic, and methodical approach leads readers through the collection, analysis and development of information to produce a quality functional plant layout. Lean manufacturing; work cells and group technology; time standards; the concepts behind calculating machine and personnel requirements, balancing assembly lines, and leveling workloads in manufacturing cells; automatic identification and data collection; and ergonomics. For facilities planners, plant layout, and industrial engineer professionals who are involved in facilities planning and design.

Pucker Free Seams

Apparel Resources Publication Pucker or Puckering is the most used (abused?) term in the garment manufacturing industry. Pick up any quality controllers report, and the first thing that will strike your eye will be "...Puckering in armhole, ...Puckering in neckline binding, ...control Puckering in bottom hem..." the list is endless. Buying office quality controllers are as enamoured of this term as much as manufacturers abhor it. What is it that makes it so distasteful? Why does it occur? How can it be controlled? While there are numerous leaflets, documents and articles available on pucker, we have found that the majority of them lay great stress on "inherent pucker" (only material parameters). In this booklet have tried to include process parameters as well as sewing of lightweight fabrics. All said and done, the problem is so intricately interdependent that exhaustive compilation is well nigh impossible. We are sure this booklet will help manufacturers to understand the rationale behind this publication and we will consider our effort successful if enthusiastic readers regularly inform us about newer methods to tackle the problem.

Food Ethics

Cengage Learning **FOOD ETHICS, 2E** explores the ethical choices we make each time we eat. With twenty-six readings that bring together a diverse group of voices, this textbook dives into issues such as genetically modified foods, animal rights, population and consumption, the food industry's impact on pollution, centralized versus localized production, and more. In addition, this edition includes new introduction, new readings, a comprehensive index, and study questions that frame these significant issues for discussion and reflection. **Important Notice:** Media content referenced within the product description or the product text may not be available in the ebook version.

Haynes Manual on Welding

Step-By-Step Illustrated Procedures and Practical Projects

Provides an overall introduction to the welding process, illustrating most of the common equipment and work techniques for both the home and shop welding.

Grandad Mandela

Lincoln Children's Books "...profoundly moving..." -Publishers Weekly Nelson Mandela's two great-grandchildren ask their grandmother, Mandela's youngest daughter, 15 questions about their grandad - the global icon of peace and forgiveness who spent 27 years in prison. They learn that he was a freedom fighter who put down his weapons for the sake of peace, and who then became the President of South Africa and a Nobel Peace Prize-winner, and realise that they can continue his legacy in the world today. Seen through a child's perspective, and authored jointly by Nelson Mandela's great-grandchildren and daughter, this amazing story is told as never before to celebrate what would have been Nelson's Mandela 100th birthday.

Half Yard(TM) Summer Collection

Search Press Limited

Serger Repair for the Home Sewer

Createspace Independent Publishing Platform **Do it yourself Serger machine repair!!! Sound like a far fetched idea? Not so, according to Reuben O. Doyle, a sewing machine repairman of 25 years and author of "Serger Repair for the Home Sewer."** "In over 75% of the repair jobs I get, the home sewer/crafter could easily have handled the job if only they'd known what to look for. In about 25% of the repair jobs I go out on, the problem is such a minor one that anyone with a checklist of what to look for could fix it in seconds, but I have to charge them the same service fee as on any repair job. Of course any broken parts need to be taken to an authorized service repairman for repair or replacement, but those types of service calls are by far the minority!" Written in step by step instructional style, this book takes the serger machine owner through problem/solution scenarios allowing them to fix problems that can cause a lot of frustration for those who sew. Whether you have an older model machine, or one of the newer models, this book will help keep your general repair costs to a minimum. The home sewer can now just look up the problem in this handy guide book and follow the instructions on how to fix it. YES, it's now as easy to fix your serger machine as picking up a book!

Girl with a Sewing Machine

The No-Fuss Guide to Making and Adapting Your Own Clothes

Search Press(UK) **Create your own unique clothes to fit your personality and your shape. This stylish, instructive book from The Great British Sewing Bee's Jenniffer Taylor shows you how to make and adapt your own clothes in a simple, no-fuss way. Using Jenniffer's fun and imaginative ideas, this book will teach you how to get started transforming unloved items of clothing into new and exciting outfits; how to customize clothes with doilies, tassels, tie-dyeing and block printing; and finally how to measure yourself, create patterns and make clothes from scratch, including dresses, skirts, tops, trousers and a coat. The book is packed with all the tricks of the trade that Jenniffer has learned along her sewing journey, and will get you started on your own #sewingrevolution!**

Tiberius Found

Andrew Goodman **What would you do if you discovered your whole life to be a lie? Daniel Henstock thinks he's an ordinary schoolboy but on his sixteenth birthday his world is turned upside down. He is the world's first one-hundred percent genetically-engineered human - assigned the codename Tiberius - and Gregory Dryden, the man responsible, wants him back so that he can continue his deadly experiments. Running for his life, Daniel flees to New York and is forced to go 'off-grid'. In this near-future America, where the security-obsessed authorities require citizens to carry DNA cards, Daniel meets the feisty and beautiful Eleanor. But by falling for her, Daniel also puts her in terrible danger. Daniel pursues the facts about his origins but is hunted by an agent sent by Dryden to bring him to heel. Can Daniel find out the truth whilst trying to evade those who think they own him? As his enemies close in Daniel must draw on resources he never knew he had to win his freedom - but in doing so he may be walking into a deadly trap ... TIBERIUS FOUND is the first instalment in a thrilling series - The Emperor Initiative - that introduces an engaging new hero that will appeal to fans of Alex Rider and Jason Bourne.**

Encyclopedia of Pieced Quilt Patterns

Barbara Brackman's classic quilter's resource, the "Encyclopedia of Pieced Quilt Patterns," is fully modernized, updated with over 160 new blocks, and presented in full color for the first time in this third edition! All of the 4,000+ pieced quilt block patterns found in this book are illustrated with both a line drawing and sample color suggestions to ensure that you will never run out of inspiration! Quilters, quilt historians, and textile enthusiasts will love the detailed information on pattern names and publication sources included with each

block pattern. The book is easy to use in a multitude of ways: look up block designs by name to find a perfectly themed pattern, search by layout and construction information to find the name of the pattern in a historic quilt, or just browse the pages until your next quilting project catches your eye! Combine the book with "BlockBase" software (sold separately) to easily design and print custom templates, rotary charts, or foundation patterns for any of the blocks in the book. As a one-stop-shop for quilt pattern identification and ideas for your next quilting project, this fabulous book should be in every quilter's library!

Manga Majesty

The Revelation of the End Times!

Manga This last book in the six-volume series from NEXTmanga combines cutting-edge illustration with fast-paced storytelling to deliver biblical truth to an ever-changing, postmodern culture. More than 10 million books in over 40 different languages have been distributed worldwide in the series.

Ship Automation

For Marine Engineers and ETOs

Fa la la la Felt

45 Handmade Holiday Decorations

Lark Books (NC) Presents forty-five ideas for crafting festive Christmas decorations with felt, featuring machine- and hand-sewn options as well as no-sew designs.

Student Solutions Manual with Study Guide

Cengage Learning

Accounting

Tools for Business Decision Making 5E CA Edition

Model Law Against Trafficking in Persons

United Nations Publications The publication was developed by the United Nations Office on Drugs and Crime (UNODC) in response to the request of the General Assembly to the Secretary-General to promote and assist the efforts of Member States to become party to and implement the United Nations Convention against Transnational Organized Crime and the Protocols thereto. It was developed in particular to assist States in implementing the provisions contained in the Protocol to Prevent, Suppress and Punish Trafficking in Persons, Especially Women and Children, supplementing that Convention. The Model Law will both facilitate and help systematize provision of legislative assistance by UNODC as well as facilitate review and amendment of existing legislation and adoption of new legislation by States themselves. It is designed to be adaptable to the needs of each State,

whatever its legal tradition and social, economic, cultural and geographical conditions.

Fast Flying Geese Quilts

Dozens of creative ideas. Learn 25 ways to create flocks of fast flying geese from traditional to 3D geese. Fully illustrated and easy-to-follow instructions. Quilt plans plus a gallery of inspiration.

Vogue Sewing

Sixth & Spring Books Since its introduction in 1970, *Vogue Sewing* has been a consistent bestseller and sewer's favourite, covering everything you need to know to create fashionable, professional-quality clothing - from fabric selection and construction basics to advanced pattern alterations and couture techniques.

MathLinks 7

Computerized Assessment Bank CD-ROM

Hcpcs 2019

American Medical Association Press Organized for quick and accurate coding, **HCPCS Level II 2019 Professional Edition codebook includes the most current Healthcare Common Procedure Coding System (HCPCS) codes and regulations, which are essential references needed for accurate medical billing and maximum permissible reimbursement. This professional edition includes such features as Netter's Anatomy illustrations, dental codes, and Ambulatory Surgical Center (ASC) payment and status indicators. Features and Benefits** * Full-color Netter's Anatomy illustrations clarify complex anatomic information and how it affects coding. * At-a-glance code listings and distinctive symbols identify all new, revised, reinstated and deleted codes for 2019. * The American Hospital Association Coding Clinic® for HCPCS citations provides sources for information about specific codes and their usage. * Convenient spiral binding provides easy access in practice settings. * Quantity feature highlights units of service allowable per patient, per day, as listed in the Medically Unlikely Edits (MUEs) for enhanced accuracy on claims. * Drug code annotations identify brand-name drugs as well as drugs that appear on the National Drug Class (NDC) directory and other Food and Drug Administration (FDA) approved drugs. * Color-coded Table of Drugs makes it easier to find specific drug information. * Durable medical equipment, prosthetics, orthotics, and supplies (DMEPOS) indicators clearly identify supplies to report to durable medical third-party payers. * Ambulatory Surgery Center (ASC) payment and status indicators show which codes are payable in the Hospital Outpatient Prospective Payment System. * American Dental Association (ADA) Current Dental Terminology code sets offer access to all dental codes in one place. * Jurisdiction symbols show the appropriate contractor to be billed for suppliers submitting claims to Medicare contractors, Part B carriers and Medicare administrative contractors for DMEPOS services. * Special coverage information provides alerts when codes have specific coverage instructions, are not valid or covered by Medicare or may be paid at the carrier's discretion. * Age/Sex edits identify codes for use only with patients of a specific age or sex.

Tasty Fall Cooking

Rowman & Littlefield Autumn is filled to the brim with reasons to get together with family & friends. Scrumptious tried & true recipes to suit every occasion...shared by home cooks from across the country. Both new recipes and old favorites with a twist.

Growing Up Cajun

Recipes and Stories from the Slap Ya Mama Family

83 Press Explore the Cajun traditions of the Walker family, creators of the Slap Ya Mama Cajun Seasoning company. Through family stories, Cajun lore, and some of the most prized recipes in Louisiana, this collection is sure to leave you feeling a little Cajun yourself.

Desktop Rugby

Running Press Miniature Editions Desktop Rugby brings the excitement of rugby right to your fingertips. Included is everything you need to play the game--a goal, ball, tee, flag, and mini referee figurine to call that foul. Kit also includes a 32-page book on the history and rules of the game.

Credit Analysis and Lending Management

Wiley Credit Analysis and Lending Management is a new Australasian text that focuses on the core lending functions of financial institutions, covering asset management, credit risk assessment and analysis, lending policy formulation and management, and the rise of new product development and marketing in the financial services sector. The value of any financial institution is measured by its ability to effectively manage and reduce its credit risk. This text details the structure of the credit organisation, including loan markets. Relevant financial statements are presented to develop students' interpretative and analytical understanding of financial statements. Features: * Developments in loan marketing and new loan products are profiled and assessed (see chapter 17.) * Problem loan management is discussed as a growing professional issue (see chapter 16). * Detailed case studies at the end of the text present a diverse set of professional scenarios that can be used for assignment, assessment and group work activities. * 'Industry insight' boxes profile current professional issues and identify industry developments. * 'A day in the life of...'boxes highlight the diversity of professional roles in the banking industry.

Stuck in Paris

A Love Story

Riley Blakely and the remainder of Grandview High's french class is heading out on a school trip to Paris. The three weeks in Paris are supposed to be an 'educational opportunity' for this lot. But of course, these hormonal teenagers just cannot abide by the rules. The one rule set by their lovely Mr. Walker: You cannot room with somebody of the opposite gender. So what does this french class do? Room with the opposite gender, with a funny way of picking roommates. Chit picking. Because hormonal teenagers can just never get enough. Insert Asher West. Her not so secret annoying hater. It's a hate-hate relationship. He's the guy who picked Riley's name. He's the most popular guy in the freaking school and Riley? Not so much. Put the two together and you'll get a whole lot of arguments and awkward moments. They're roommates and they're stuck in Paris, the city of love and the city of lights

Slave Stealers

True Accounts of Slave Rescues: Then and Now

Follow two abolitionists who fought one of the most shockingly persistent evils of the world: human trafficking and sexual exploitation of slaves. Told in alternating chapters from perspectives spanning more than a century apart, read the riveting 19th century first-hand account of Harriet Jacobs and the modern-day eyewitness account of Timothy Ballard. Harriet Jacobs was an African-American, born into slavery in North Carolina in 1813. She thwarted the sexual advances of her master for years until she escaped and hid in the attic crawl space of her grandmother's house for seven years before escaping north to freedom. She published an autobiography of her life, *Incidents in the Life of a Slave Girl*, which was one of the first open discussions about sexual abuse endured by slave women. She was an active abolitionist, associated with Frederick Douglass, and, during the Civil War, used her celebrity to raise money for black refugees. After the war, she worked to improve the conditions of newly-freed slaves. As a former Special Agent for the Department of Homeland Security who has seen the horrors and carnage of war, Timothy Ballard founded a modern-day "underground railroad" which has rescued hundreds of children from being fully enslaved, abused, or trafficked in third-world countries. His story includes the rescue and his eventual adoption of two young siblings--Mia and Marky, who were born in Haiti. Section 2 features the lives of five abolitionists, a mix of heroes from past to present, who call us to action and teach us life lessons based on their own experiences: Harriet Tubman--The "Conductor"; Abraham Lincoln--the "Great Emancipator"; Little Mia--the sister who saved her little brother; Guesno Mardy--the Haitian father who lost his son to slave traders; and Harriet Jacobs--a teacher for us all.

A Beginner's Guide to Overlockers, Sergers and Coverlockers

50 Lessons and 15 Projects to Get You Started

Search Press(UK) Full of practical advice to help you master all the features and applications of your overlocker (serger) and coverlocker, you will learn how to handle your machine using its more complex features and will soon be finishing hems like a professional sewer. Hem and finish all your garments and accessories like a professional! This practical and comprehensive book helps you master all the functions and applications of your overlocker and coverlocker, from the simplest to the most complex. There are 50 beautifully photographed step-by-step lessons and 15 lovely projects to apply your knowledge and help you realize your sewing goals. You can make a dress, a T-shirt, a shoulder bag, a playsuit and more. There are 15 gorgeous projects to make including cushions, shoulder bags, soft toys and quilts. Full-size, fold-out patterns accompany the designs in addition to the 50 illustrated step-by-step lessons will guide you through all the skills you need to get started. This book includes full-size, fold-out patterns and is the essential guide for all aspiring seamstresses.

Mean Girls Magnets

Running Press Miniature Editions That's so fetch! The Mean Girls Magnets mini kit features 10 magnets emblazoned with some of the most memorable one-liners from the comedic masterpiece. Also included is a 32-page mini "Burn Book" with quotes and images from the 2004 film. Magnets feature the following grool phrases: On Wednesdays we wear pink You go Glen Coco She doesn't even go here So you agree? You think you're really pretty? Is butter a carb? SO fetch Get in loser, we're going shopping I'm a mouse, duh I'm not like a regular mom. I'm a cool mom. Boo, you whore

40 Sonnets

This collection, which won the 2015 Costa Poetry Award, is an exhibition of the Dundee-born poet's stunningly accomplished adoption of the sonnet's ancient structure This collection from Don Paterson, his first since the Forward Prize-winning *Rain* in 2009, is a series of forty luminous sonnets. Some take a traditional form, while others experiment with the reader's conception of the sonnet, but they all share the lyrical intelligence and musical gift that has made Paterson one of our most celebrated poets. Addressed to friends and enemies, the living and the dead, children, musicians, poets, and dogs, these poems are as ambitious in their scope and tonal range as in the breadth of their concerns. Here, voices call home from the blackout and the airlock, the storm cave and the seance, the coal shed, the war, the highway, the forest, and the sea. These are voices frustrated by distance

and darkness, which ring with the “sound that fades up from the hiss, / like a glass some random downdraught had set ringing, / now full of its only note, its lonely call.” In 40 Sonnets, Paterson returns to some of his central themes—contradiction and strangeness, tension and transformation, the dream world, and the divided self—in some of the most powerful and formally assured poems of his career.

Development Through the Lifespan

Pearson College Division Laura Berk's *Development Through the Lifespan* is relied upon in classrooms worldwide for its clear, engaging writing style, exceptional multicultural and cross-cultural focus, cutting-edge consideration of the interrelationships between heredity and environment, rich examples, and long-standing commitment to presenting the most up-to-date scholarship. This new edition continues to offer students research-based practical applications that they can relate to their personal and professional lives. Laura Berk, renowned professor and researcher, has revised the text with new pedagogy, a heightened emphasis on the interplay between heredity and environment, and an enhanced focus on many social policy issues, while emphasizing the lifespan perspective throughout. The latest theories and findings in the field are made accessible to students in a manageable and relevant way. Berk's signature storytelling style invites students to actively learn beside the text's "characters." Students are provided with an especially clear and coherent understanding of the sequence and underlying processes of human development, emphasizing the interrelatedness of all domains—physical, cognitive, emotional, social—throughout the text narrative and in special features. Berk also helps students connect their learning to their personal and professional areas of interest. Her voice comes through when speaking directly about issues students will face in their future pursuits as parents, educators, health care providers, social workers, and researchers. As members of a global and diverse human community, students are called to intelligently approach the responsibility of understanding and responding to the needs and concerns of both young and old. While carefully considering the complexities of human development, Berk presents classic and emerging theories in an especially clear, engaging writing style, with a multitude of research-based, real-world, cross-cultural, and multicultural examples. Strengthening the connections among developmental domains and of theory and research with applications, this edition's extensive revision brings forth the most recent scholarship, representing the changing field of human development. Visit the Preview Website to see sample chapters, get information on the supplements (including sample videos and on-line simulations), and much more, click here. 0205968988 / 9780205968985 *Development Through the Lifespan Plus NEW MyDevelopmentLab with Pearson eText -- Access Card Package* Package consists of: 0205909744 / 9780205909742 *NEW MyDevelopmentLab with Pearson eText -- Valuepack Access Card -- for Laura E. Berk* 0205957609 / 9780205957606 *Development Through the Lifespan*

Creative Sewing Techniques by Machine

Amer Quilters Society Let your quilting creativity soar with these magical machine techniques! Are you using your sewing machine to its fullest creative capacity? Do you know what each foot can do? Expand your repertoire with machine techniques, embellishment, surface design, and thread painting skill, thanks to your sewing machine. Nine highly qualified, experienced sewing machine educators have developed 13 delightful projects to show you how to make the most of your machine's technical possibilities. From pillows to bed scarves, from wallhangings to table runners, any quilt will benefit when its creator uses these techniques.

Antique Linens Quilt. . . and More

Sewing Art This quilt has been the source of comments, compliments and inspiration. The Antique Linens quilt has elicited more comments than anything I've ever done. That is why I am so happy to finally be able to present it to you in book form. It is a long awaited project that I am excited and thrilled to be able to bring to you. In these pages, you will find explicit directions for cutting, stabilizing, embroidering, assembling and finishing one of the most beautiful quilts around today. Truly elegant in ivory satin and moiré decorator faille, the embroidery designs are sewn in the new Sulky 12 weight cotton thread. None of the designs were digitized to use this new heavyweight thread, but they sew beautifully with it. The designs were created for the standard 30 and 40 weight rayon and polyester embroidery thread that most people have in their thread library. When thinking about the quilt, I thought that by using the heavier threads, it would give the illusion of hand work embroidery floss. The result is a beautiful, padded appearance that truly does look like hand embroidery. The same is true for the Antique Linens quilt, the threads and the additional layers of batting gives the entire quilt a very three dimensional look that is beyond compare. And now, it is yours to create. When thinking about creating a book for a CD from Cactus Punch, I felt that I needed to give you a reason to purchase the book even if you never made the quilt. As a result of that thought process, I have given you a book full of ideas, projects, instructions, patterns and designs. In thinking along these lines, I asked Judi Jakska of Dallas, Texas to recreate twelve more of the original embroideries that I designed with the decorative stitches so long ago. Of the twelve original designs that were

digitized, you have a total of 99 designs to work with. With careful segmenting and stitch editing of the larger embroideries, I have been able to give you multiple options for the creation of many more exciting blocks. On the CD, you will find a complete set of patterns for each quilt block, along with pictures of the stitched block. The directions are for using the Antique Linens #62 Cactus Punch CD. Each block has a placement guide for perfect hooping...All you need to do is to print them out. You will need Adobe Acrobat or Adobe Reader on your computer to be able to print the patterns since they are in PDF format. There are lots of designs on the CD, but the quilt was put together using the Cactus Punch CD and to duplicate it exactly, you will need to purchase that CD. You can certainly create your own quilt using the designs that come with this book. I have gotten you started with one gorgeous block. But that's not all...along with the many extra designs, there are sixteen projects that are designed for easy gifts and a way to showcase the included embroideries and the ones from the Cactus Punch #62 CD. There are pillows, vests, purses and cases, wall hangings, greeting cards and many more, just waiting for you to create these gifts of love for someone special...You may even have to make some for yourself. I know you will enjoy using this innovative book and CD.

Simplified Echo Dot Manual for Beginners

Updated Amazon Echo Dot 2nd and 3rd Gen User Guide for Seniors with Alexa

Discover the limitless possibilities of the Amazing Amazon Echo Dot with Alexa. Get access to and learn great tips and tricks to make the Echo Dot simplify your daily routine with the newest and updated Echo Dot manual for Beginners. If you recently purchased the Echo Dot or you've had it for a long time but couldn't use it because of lack of technical knowhow, do not worry anymore. Your help has arrived. This book would take you from the Beginners status to Expert in less than 5 days. You will learn the basic setup process and know important apps to begin using immediately. You will also learn how to save time for yourself, running errands and controlling your home and work life effortlessly. What you stand to benefit from Echo dot after reading this book: Get scores and game results from your favorite teams, Get Updates and always keep in touch with your Calendar, Shopping list and many more. Get NEWS, Traffic and Weather Updates on-the-go. Begin the day with your favorite cup of coffee without moving your limbs. Control your indoor Gadgets easily. Use Custom Commands for all actions. Other things this book teaches you: How to set up your device easily, How to connect your Echo Dot to other device, How to optimize Echo Skills, Troubleshooting common problems, FAQ's, Why not get this book now?!!

CALCULUS, 7TH ED (With CD)

BE RICH AND HAPPY.